## Discovery and Activity of STRO-002, a Novel ADC Targeting Folate Receptor Alpha for Ovarian and Endometrial Cancer

Xiaofan Li, Cristina Abrahams, Sihong Zhou, Stellanie Krimm, Robert Henningsen, Heather Stephenson, Jeffrey Hanson, Mary Rose Masikat, Krishna Bajjuri, Tyler Heibeck, Cuong Tran, Gang Yin, James Zawada, Ganapathy Sarma, Joy Chen, Maureen Bruhns, Willy Solis, Alexander Steiner, Adam Galan, Toni Kline, Ryan Stafford, Alice Yam, Venita I. De Almeida, Mark Lupher, Jr., Trevor Hallam. Sutro Biopharma, South San Francisco, CA, USA

#### Introduction

- Folate receptor alpha (FolR $\alpha$ ) is a cell-surface protein overexpressed in ovarian and endometrial cancer.
- FolRα expression is highly restricted on normal tissues, making it a promising target for cancer therapy
  using antibody drug conjugates (ADCs).
- We have used a platform based on Sutro's proprietary XpressCF+<sup>™</sup> cell-free expression system and site specific conjugation to design a novel, FolR $\alpha$ -targeting ADC, STRO-002.
- STRO-002 contains the anti-FolRα human IgG1 antibody SP8166 (H01) conjugated to a novel proprietary cleavable drug-linker (SC239) at specific sites Y180 and F404 on the antibody heavy chain.
- SP8166 (H01) was discovered and optimized using a Fab ribosome display selection and has four nonnatural amino acid, p-azido-phenylalanine (pAMF) residues incorporated at positions Y180 and F404 on each heavy chain.
- SC239 is composed of a tubulin-targeting 3-aminophenyl hemiasterlin warhead, SC209, and a cleavable valine citrulline p-aminobenzyl carbamate linker functionalized with dibenzocyclooctyne (DBCO).
- The rapid and selective reaction of DBCO on SC239 and pAMF residues in SP8166 results in a well-defined, homogeneous ADC with a drug-antibody ratio (DAR) of ~4.

#### Generation of STRO-002, A Homogenous FolR $\alpha$ -Targeting ADC Through Cell-Free Antibody Synthesis And Site-Specific Conjugation



Sutro's proprietary XpressCF+<sup>TM</sup> cell-free expression system includes:

- incorporation of pAMF, that enables site-specific conjugation,
- an orthogonal tRNA synthetase which enables high fidelity pAMF incorporation,
- engineered XpressCF+<sup>™</sup> extracts that utilize an engineered, attenuated RF-1 which enables:
  - a. Efficient and multiple insertion points of pAMF in the same translation product
  - b. Precise DAR ranging from 1-8 in a single molecular species ADC
  - c. ADC production in a few days allowing for rapid iterative structure-activity optimization
- anti-FoIRa antibodies isolated using Fab-based ribosome display were optimized for
  - Linker and warhead attributes
  - Antibody moiety
  - Drug antibody ratio
  - Site pairs for drug-linker attachment

#### Selection of Optimum Drug-Linker and DAR ADC with a Cleavable Drug-Linker at DAR 4 Showed Best Activity



- FolRa ADC variants with different tubulin based drug-linkers, a non-cleavable maytansinoid drug-linker (SC236) or a cleavable 2-aminophenyl hemiasterlin drug-linker (SC239), conjugated to FolRa B10 antibody at DAR = 2, 4, or 6, usingthe Y180, F404 and/or K42 sites were compared.
- SC239 conjugates exhibited better cytotoxic activity on Igrov1 cells which have lower, but clinically relevant expression levels of FolRa.
- SC239 was therefore selected as the drug-linker for this ADC.
- A conjugate with a DAR of 4 was selected since a DAR of 6 did not provide much higher cytotoxicity than the DAR 4 version.

#### **Selection of Top Antibodies** H01 and B10 FolRa Antibodies Exhibited Best Activity in FolRa **Expressing Models**



- FolRα ADC variants with different FolRα antibodies (engineered and isolated from Fab ribosome display) conjugated to SC239 at positions Y180 and F404 were compared.
- All variants had comparable in vitro cell killing on high expressing FolRa positive KB cells.
- In response to a single 2.5 mg/kg dose, ADC variants with H01 and B10 FolR $\alpha$ antibodies showed significant *in vivo* activity in the KB xenograft model.

### Selection of Optimum Conjugation Sites Conjugation at Sites Y180/F404 or Y180/K42 Showed Best In Vivo Activity



- FolRα ADC variants composed of B10 FolRa antibody conjugated to SC239 at the following site pairs Y180/K42, Y180/ F404 or F404/K42 were compared.
- All variants had comparable in vitro cell killing activity on KB cells.
- In response to a single dose at 2.5 mg/ kg, ADC variants with SC239 conjugated at Y180/K42 or Y180/F404 demonstrated better in vivo activity in the KB xenograft model than the ADC conjugated at F404/K42.

#### **Selection of Final ADC Format** FolRa antibody H01 Conjugated at Y180 and F404 Induced Significant **Growth Inhibition of Igrov-1 Tumors**

#### In vitro Cell Killing in Igrov1 Cells



#### In Vivo Activity in Igrov-1 Tumors



- FolRα ADC variants composed of B10 or H01 FolRa antibodies conjugated to SC239 linker warhead at Y180/K42 or Y180/F404 were compared.
- H01-Y180/F404 showed best in vitro cytotoxic activity and *in vivo* tumor growth inhibition in the Igrov-1 model following a single dose at 2.5 mg/kg.

#### **Selection of Optimal Linker** Val-Cit Linker Confered Better Efficacy Than a Val-Ala Linker



- FolRα ADC variants composed of the H01-Y180/F404 FolRa antibody conjugated to 3-aminophenyl hemiasterlin with either a cleavable Val-Cit drug linker, or a Val-Ala drug linker, were compared.
- Both ADC variants showed comparable pharmacokinetic properties in mice.
- The SC239 conjugate showed slightly improved in vitro cell killing activity and exhibited superior in vivo efficacy than the SC346 conjugate in Igrov-1 model at a single dose of 5 and 15 mg/kg.
- Based on the cumulative data, H01 conjugated to SC239 at positions Y180 and F404 was selected as the lead FolRa targeting ADC, STRO-002..

#### Structure of STRO-002



antibody drug conjugate

# BIOPHARMA

#### Cell Killing Activity of STRO-002 Is Highly Specific for FolR $\alpha$ **Expressing Cells**



#### STRO-002 is Highly Stable In Vitro and In Vivo





- Minimal release of the STRO-002 catabolite, SC209, was observed after a 4-day incubation of STRO-002 in PBS, cyno or human plasma at 100
- SC209 was accumulated in tumors, but undetectable in circulation of treated mice bearing Igrov1 tumors.
- <sup>,</sup> STRO-002 was isolated from plasma samples by affinity pull-down and DAR measured by LC-MS. Released SC209 was quantitated by LC-MS.

#### Summary

- We have leveraged Sutro's XpressCF+<sup>™</sup> cell-free technology for rapid interrogation and optimization of parameters for a FolRa targeting ADC, including choice of antibody, conjugation sites, DAR, and linker warhead.
- In vitro and in vivo assessment showed that FolRa ADC composed of antibody H01 conjugated to SC239 at positions Y180 and F404, designated STRO-002, demonstrated the best anti tumor activity in FolRa expressing models, and was selected as the lead antibody for the program.
- STRO-002 demonstrated good pharmacokinetic and pharmacological properties including specificity, stability and safety in cynomolgus monkeys (not shown here), thus making it an ideal candidate for clinical development.
- IND-enabling studies supporting STRO-002 as a potential treatment of FolRa expressing malignancies are ongoing and IND submission is planned for the second half of 2018.

#### References

- Yin, G., et al.; (2012) Aglycosylated antibodies and antibody fragments produced in a scalable in vitro transcription-translation system. mAbs 4:2, 217-225.
- Zimmerman, E. S., et al.; (2014) Production of site-specific antibody-drug conjugates using optimized non-natural amino acids in a cell-free expression system. Bioconjugate Chemistry 2014, 25, 351–361.
- Yin, G., et. al.; (2017) RF1 attenuation enables efficient non-natural amino acid incorporation for production of homogeneous antibody drug conjugates. Scientific Reports 7(1):3026.